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Second Hand Cascade Excellent maintenance, still producing!





Name of manufacturer	Bandera Cascade Extrusion for BOPP Melt Extruder TR 200 / 23,5 D Metering Extruder TR 250 / 22 D
Year of commissioning and modernization	 January 1998 December 2008: New bearings for electrical motors July 2009: Refurbishment of gear boxes at melt extruder December 2009: New barrel, screw (size change from 200 to 220) and feeding zone at melt extruder
Location	Europe
Main Extrusion (Cascade)	Output min. 960 kg/h – max. 2.400 kg/h
Electric	Drives, heaters (switch cabinets), excluding PLC
Melt Extruder	TR 200 (220) / 23,5 D
Barrel	 Design: undivided (zone 1 to zone 6) Material: Bimetal – highly wear resistant Diameter: 200 (220) mm Length: 23,5 D Feed opening modified Zone 1 to zone 6: electrically heated and cooled by air Heating capacity: 6 x approx. 21 kW = 126 kW
Screw	 Design: polypropylene screw Material: stellite, polished Diameter: 200 (220) mm Length: 23,5 D
Drive	DC Motor: 2 x 386 kW; n = approx. 1.410 RPM Type: 1GG 6286 0NF40-1WV1 Gear box oil pump: 2 x 1,1 kW (one as stand by)
Melt Adapter Main Extrusion	 Melting – metering extruder: with 2 polymer pressure (one of these is blind, alternative measuring point) and 1 temperature feeler, electrically heated and insulated Heating capacity: approx. 17 kW No. of control circuits: 2 Inside diameter: approx. 95 mm

Further information at: Brückner Servtec GmbH Königsberger Str. 5-7 83313 Siegsdorf Germany Phone +49 86 62 63-9252 E-mail servtec@brueckner.com



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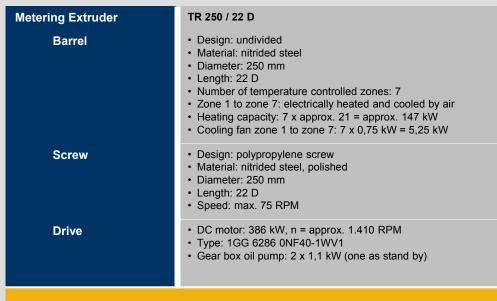
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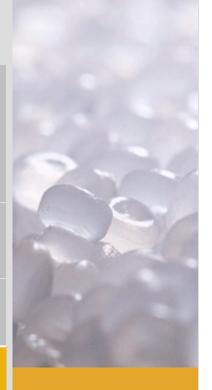
Price to be negotiated depending on the scope of supply!

Brückner Servtec - Services out of one hand

- Line upgrading & conversion
- Used equipment
- Production optimization
- Spare parts
- Process optimization
- Service contracts

- Personnel service
- Line inspection
- Condition monitoring
- Chain & clip overhaul
- Measuring service
- Line relocation

- Internet Teleservice
- 24-h hotline
- Consulting
- Training
- Repair



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